



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4610-5

Job Sheet 181258



Part No: D4610-5

Job Qty: 12 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEET 4 IPP REV:A NEW ISSUE 12-03-22 JLM VERIFIED BY:EC IPP REV:B 12.04.20 as per dwg rev.B DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Waterjet		<i>18/08/19</i>
100	Waterjet	12 pcs	8/31/18	8/31/18	0.00	0.77	Waterjet1		<i>18/08/19</i>
110	QC	12 pcs	8/31/18	8/31/18	0.00	0.00	QC2		<i>18/08/19</i>
120	QC	12 pcs	8/31/18	8/31/18	0.00	0.00	QC8		<i>18-08-10</i>
160	HandFinish	12 pcs	8/31/18	8/31/18	0.00	0.45	HandFinish1		<i>18-08-13</i>
170	QC	12 pcs	8/31/18	8/31/18	0.00	0.00	QC7		<i>AUG 13 2018</i>
180	Packaging	12 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3	<i>GA151</i>	<i>AUG 15 2018</i>
190	QC21-SA	12 Ea	8/31/18	8/31/18	0.00	0.00	QC21		<i>AUG 16 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.3600 sf (.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	0	139	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Part No. _____		Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐
NCR No. _____		Scrap ☐	Machining ☐	Small Fab ☐	Engineering ☐
		Use-as-is ☐	Thermoforming ☐	Finishing ☐	Prod. Eng ☐
		Suspected Unapproved ☐	Large Fab ☐		
Date : _____		Step #: _____			
Description Work Order Deviation					
Root Cause					
Environment ☐	No Re-verification ☐	Pressure/Forced ☐			
Design ☐	Operator ☐	Bending ☐			
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐			
Equip/Tooling ☐	Supplier ☐	Cracks ☐			
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐			
Material ☐	Use for Testing ☐	Cuffs ☐			
Internal Transport ☐	Poor Information ☐	Crushing ☐			
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐			
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐			
Substation ☐	Process Improvement ☐	Marks/Chatter ☐			
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐				
OTHER : _____					

DART
AEROSPACE

Container No: S100687
Part: D4610-5
Job No: 181258
Serial No/Batch: S100687

Revision: _____
Inspector: _____
Exp Date: _____
Instructions: Various STC's

Date: 08/08/18

12710 Aberdeen, Ohio 44117
Hartsville, Ohio 44117
Tel: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

